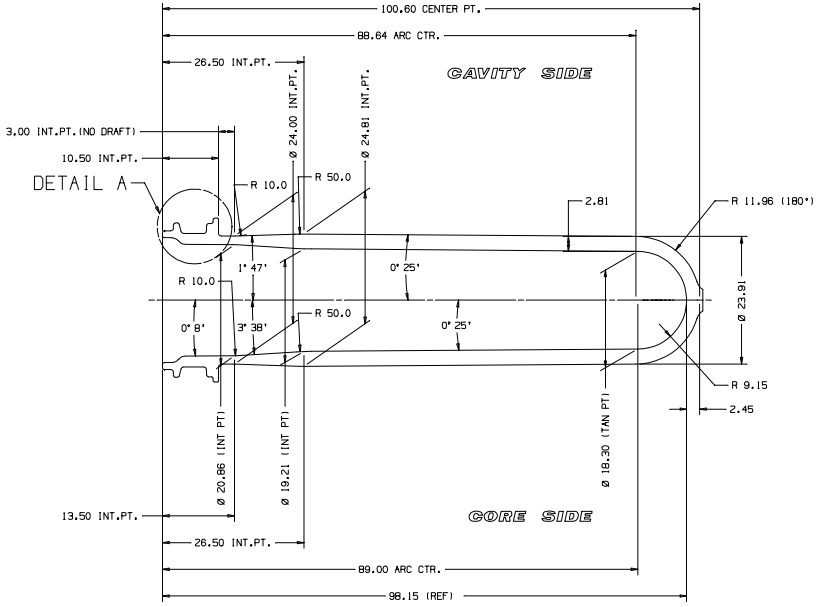
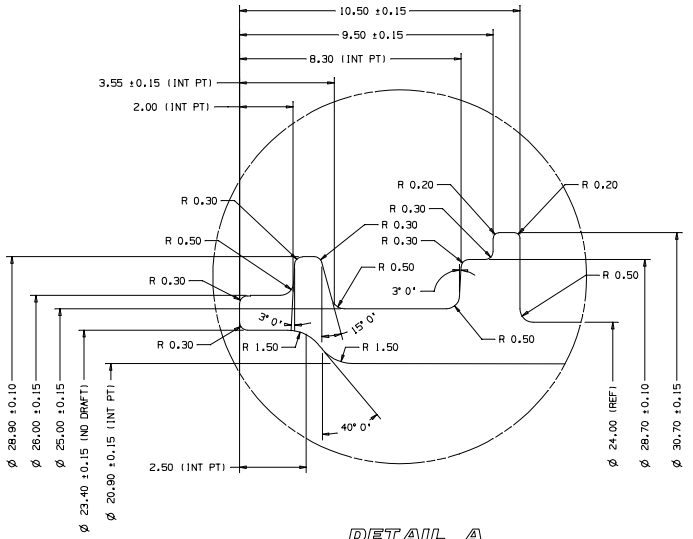
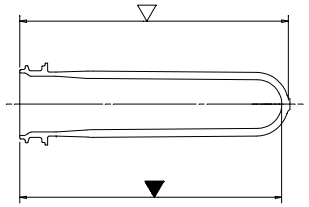


SECTION A°A

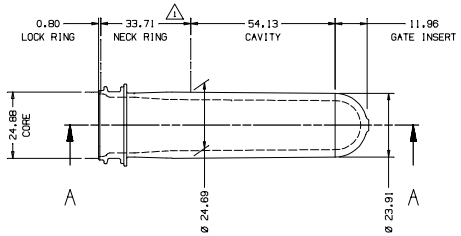


DETAIL A

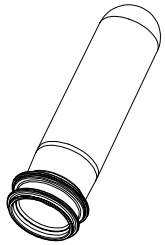
SCALE 10:1



MOLDING SURFACE FINISHES



SPLITLINE LOCATION



ISO°VIEW

			DRWN:
			CHKD:
			DRWN:
			CHKD:
			DRWN:
			CHKD:
1	22.02.2000	SPLITLINE CAVITY-N/R MOVED	DRWN: A.PIEPER
			CHKD: A.PIEPER
0	17/01/00	ORIGINAL ISSUE - DESIGNED BY:	DRWN: A.DIMO
			CHKD: A.DIMO
REV	DATE	DESCRIPTION	NAME

B000588	XXXXX THRU XXXXXX (INCLUDING SPARES)
HUSKY JOB No.	ENGRAVING SEQUENCE

MOLDING SURFACE ENGRAVING DATA:

POSITION: AS SHOWN ON MOLDING SURFACE
STYLE: GORTON
SIZE: 2.00 HIGH X 0.13 DEEP
NOTE: xxx

CUSTOMER APPROVAL	PLEASE PRINT NAME
	SIGNATURE
DATE	

PURCHASER AGREES TO INDEMNIFY AND SAVE HUSKY, ITS AGENTS AND ALL EMPLOYEES HARMLESS FROM ANY AND ALL LOSSES, CLAIMS, ACTIONS, COSTS, EXPENSES, JUDGEMENTS, SUBROGATION, AND OTHER DAMAGES RESULTING FROM INJURY TO ANY PERSON (INCLUDING INJURY RESULTING IN DEATH), OR DAMAGE (INCLUDING LOSS OR DESTRUCTION) TO PROPERTY OF WHATSOEVER NATURE OF ANY PERSON ARISING OUT OF OR FROM THE USE OF THIS PRODUCT. PURCHASER ALSO AGREES TO INDEMNIFY HUSKY AGAINST ALL LIABILITY, COSTS, AND EXPENSES ARISING OUT OF CLAIMS THAT THIS CONTAINER DESIGN INFRINGES ANY PATENT.

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DIMENSIONS SHOWN ON THIS DRAWING ARE PLASTIC SIZES.

ALLOWABLE DEVIATIONS ON UNTOLERANCED DIMENSIONS DIN 16901/REIHE 130

PRODUCT DATA

ESTIMATED SHRINKAGE	HUSKY STANDARD
ESTIMATED PART WEIGHT	24.0 ±0.25 g
SPECIFIC GRAVITY	1.335
COMPONENT VOLUME	
CUSTOMER DRAWING NO.	BODY: 3-212387 THREAD: 3-203154

UNLESS OTHERWISE SPECIFIED	
SURFACE FINISH:	6,3
BREAK SHARP EDGES	1,0 X 45°
TOLERANCES	0 ± 0,5 0,0 ± 0,2 0,00 ± 0,10 0,000 ± 0,05
ANGLES	± 0° 30'
MATERIAL	PET
FINISH/TREATMENT	
WEIGHT	- kg

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METRIC

HUSKY INJECTION MOLDING SYSTEMS S.A.

TITLE: PREFORM DRAWING (PLASTIC SIZE)
JOB#: B000588
PROJ. ENG. : L.HOLAN

SCALE	SIZE	DRAWING	REV
1:1	A1	sp2.w074	1
SHEET 1 OF 1			

DRAWING sp2.w074 REV 1