





Company activity

General information

ITD is a private company, established in 1990 in the town of Saedinenie.

ITD is an approved producer of tools equipment.

ITD can offer you a complete cycle of creating and introducing of new products:

- Development of design
- Design and production of blow moulds
- Design and production of injection moulds
- Testing of moulds
- Production of plastic packings

Purposes and possibilities

Main purpose – high quality of the products

- Analysis of the tendencies in the tools equipment production
- Usage of modern materials and technologies
- Team of high-qualified specialists
- Marketing research
- Quality management system ISO 9001- 2008 and ISO 14001:2004

The company has its own engineering solutions - indicator for continuous improvement





Company activity

Design-Engineering department

- Perfect development and technology provision of all projects.
- The company has an original “know-how”
- Qualified team with innovating ideas
- High-level software CAD-CAM

Production of Blow moulds

ITD produces about 100 high-level, reliable blow moulds monthly, guaranteed by:

- Long-lasting experience
- Hi-technical equipment- CNC workstation
- Strong inspection in each stage of production
- Different possibilities for engraving of special signs, surfaces or letters on the bottles

Production of Active parts for Injection moulds

- cores, cavities, neck rings, lock rings, core holder, cooling tubes, etc.

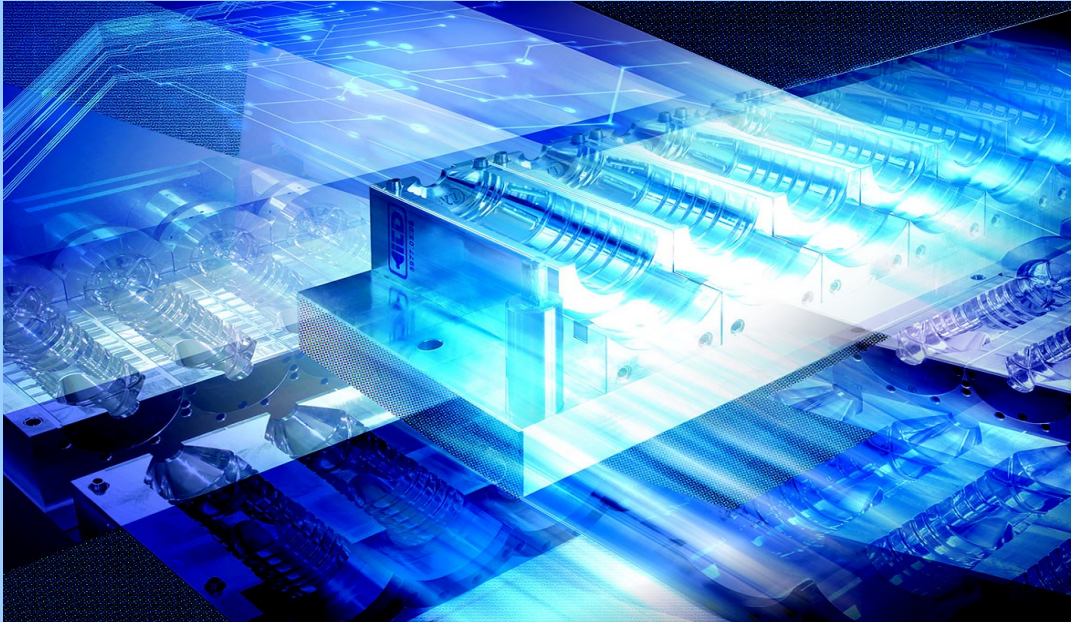
The company is specialized in manufacturing of high qualified tools.

- The raw materials, used in production are trademarks of world famous producers.
- Precise machines and technologies
- Strong inspection in each stage of production





Company activity



Test of blow moulds

- The company has a capability to test the tools on its own production lines
- Continuous return information
- Precise inspection of the pre-production process

Testing of injection moulds

The work environmental tests of the mould and the analysis of the results can guarantee that performances of the end product showed in advance are achieved.

Directions of production

- Drinks
- Food, wine and tobacco Industries
- Perfume and Cosmetics Industry
- Industrial and Household Chemistry
- Pharmaceutical and plant protection
- PET pre-form
- Caps



Quality Control Department

- Tesa Visio V 300 GLDCC
- Tesa Micro HITE 3D
- Tesa Scan 52





Tools production

Constructors department

High qualified specialists

Specialized CAD/CAM programs

Equipment for machining from
qualified brands

MAZAK

MORI SEIKI

SCHAUBLIN

AGIE

INGERSOLL

DECKEL

HAAS





Tools production

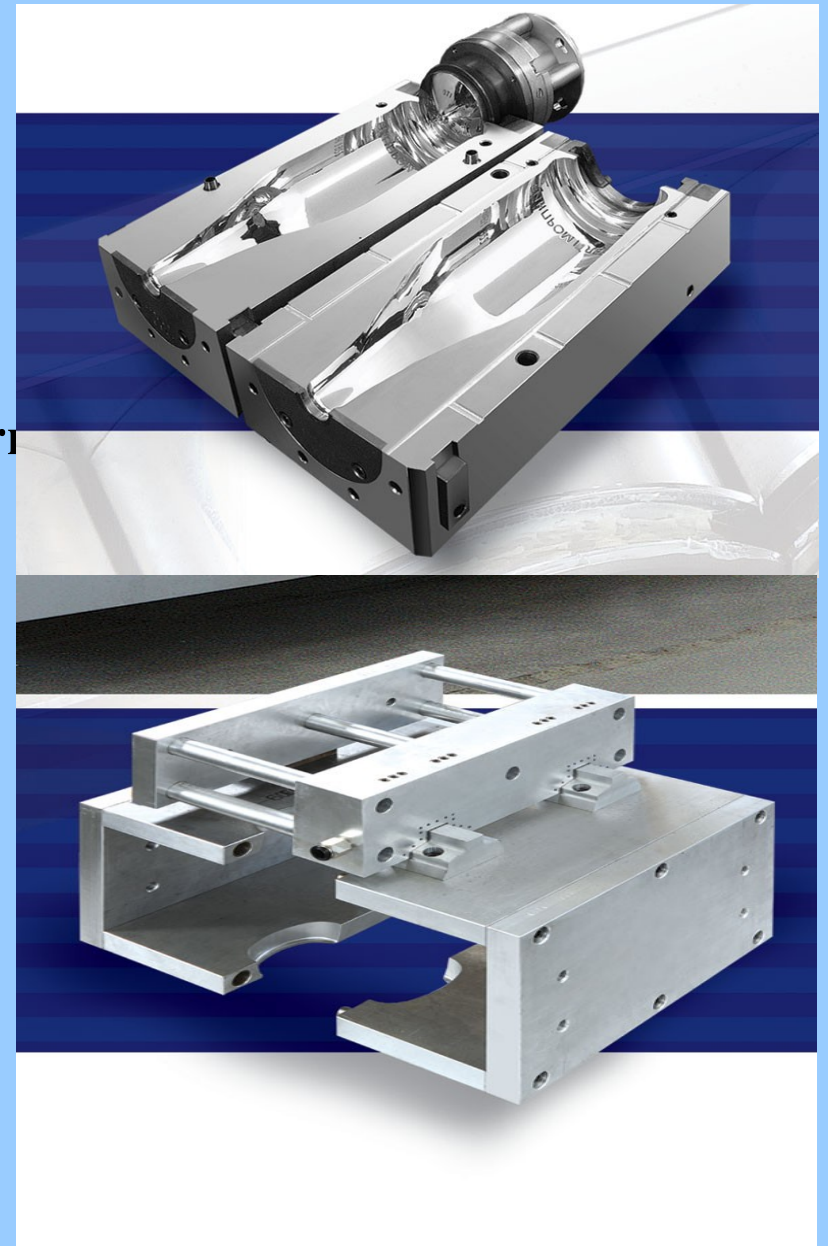
Blow moulds for different machines

Sidel, Kronen, Sipa, ADS, Cosme, Krupp

Active parts for Injection moulds - caps and preforms

- cores, cavities, neck rings, lock rings

Injection moulds for special technical components





CNC machines





Certificates

afaq
AFNOR CERTIFICATION

Certificat Certificate

N° 2008/31712.2

AFNOR Certification certifies that the management system implemented by:
AFNOR Certification удостоверяет, че системата за управление внедрена от:

**ITD Ltd.
ITD - MECHANIC - IVAN DARADJANSKI
"ИТД" ЕООД
ЕТ "ИТД - МЕХАНИК – ИВАН ДАРАДЖАНСКИ"**

for the following activities:
за следните дейности:

**MANUFACTURING AND SALE
OF PLASTIC PACKAGING OBTAINED BY INJECTION AND BLOWING.
MANUFACTURING AND SALE
OF MOULDS FOR PLASTIC PACKAGING PRODUCTION.**

**ПРОИЗВОДСТВО И ПРОДАЖБА
НА ПЛАСТМАСОВИ ОПАКОВКИ ЧРЕЗ ШПРИЦВАНЕ И РАЗДУВАНЕ.
ПРОИЗВОДСТВО И ПРОДАЖБА
НА БЛАСТФОРМИ И ШПРИЦФОРМИ
ЗА ПРОИЗВОДСТВО НА ПЛАСТМАСОВИ ОПАКОВКИ.**

has been assessed and found to meet the requirements of:
беше оценена и бе решено, че съответства на изискванията на:

ISO 14001 : 2004

and is developed on the following locations:
за следните площадки:

**72, Chardafon Veliki Str., 4190 SAEDINENIE, BULGARIA
ул. "Чардафон Велики" № 72, 4190 СЪЕДИНЕНИЕ, БЪЛГАРИЯ**

This certificate is valid from (year/month/day)
(Този сертификат е валиден от (год./мес./ден)

2014-06-26 until
do **2017-06-26**

cofrac
CERTIFICATION
BY INJECTION
AND BLOWING

**Managing Director of AFNOR Certification
Генерален Директор на AFNOR Certification**

F. MÉAUX

afnor
CERTIFICATION

11 rue Francis de Pressensé - 93571 La Plaine Saint-Denis Cedex - France - T. +33 (0)1 41 62 80 00 - F. +33 (0)1 49 17 90 00
SAS au capital de 18 187 000 € - 479 076 002 RCS Bobigny - www.afnor.org

10262 - 020012

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AFNOR CERTIFICATION

Certificat Certificate

N° 2005/24094.7

AFNOR Certification certifies that the management system implemented by:
AFNOR Certification удостоверяет, че системата за управление внедрена от:

**ITD Ltd.
ITD - MECHANIC - IVAN DARADJANSKI
"ИТД" ЕООД
ЕТ "ИТД - МЕХАНИК – ИВАН ДАРАДЖАНСКИ"**

for the following activities:
за следните дейности:

**DESIGN, MANUFACTURING AND SALE OF PLASTIC PACKAGING OBTAINED
BY INJECTION AND BLOWING, DESIGN, MANUFACTURING AND SALE
OF MOULDS FOR PLASTIC PACKAGING PRODUCTION. BLOWING OF PET BOTTLES.
RECYCLING AND SALE OF PET MATERIAL. (Main site)
BLOWING OF PET BOTTLES. (Sites 1 and 2)**

**ПРОЕКТИРАНЕ, ПРОИЗВОДСТВО И ПРОДАЖБА НА ПЛАСТМАСОВИ ОПАКОВКИ ЧРЕЗ
ШПРИЦВАНЕ И РАЗДУВАНЕ. ПРОЕКТИРАНЕ, ПРОИЗВОДСТВО И ПРОДАЖБА НА
БЛАСТФОРМИ И ШПРИЦФОРМИ ЗА ПРОИЗВОДСТВО НА ПЛАСТМАСОВИ ОПАКОВКИ.
РАЗДУВАНЕ НА БУТИЛКИ ОТ ПЕТ МАТЕРИАЛ.
РЕЦИКЛИРАНЕ И ПРОДАЖБА НА ПЕТ МАТЕРИАЛ. (Основна площадка)
РАЗДУВАНЕ НА БУТИЛКИ ОТ ПЕТ МАТЕРИАЛ. (Площадки 1 и 2)**

has been assessed and found to meet the requirements of:
беше оценена и бе решено, че съответства на изискванията на:

ISO 9001 : 2008

and is developed on the following locations:
за следните площадки:

**Main site: 72, Chardafon Veliki Str., 4190 SAEDINENIE, BULGARIA
ул. "Чардафон Велики" № 72, 4190 СЪЕДИНЕНИЕ, БЪЛГАРИЯ**

**Site 1: 162, Stefan Stambolov Blvd., 1720 BANKIA, BULGARIA
бул. "Стефан Стамболов" № 162, 1720 БАНКЯ, БЪЛГАРИЯ**

**Site 2: 48, Madara Str., 9700 SHOUMEN, BULGARIA
ул. "Мадара" № 48, 9700 ШУМЕН, БЪЛГАРИЯ**

This certificate is valid from (year/month/day)
(Този сертификат е валиден от (год./мес./ден)

2016-02-05 until
do **2016-11-21**

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CERTIFICATION
BY INJECTION
AND BLOWING

**Managing Director of AFNOR Certification
Генерален Директор на AFNOR Certification**

F. LEBEUGLE

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SAS au capital de 18 187 000 € - 479 076 002 RCS Bobigny - www.afnor.org

10262 - 020012



Contacts

A green silhouette map of Bulgaria is shown on a light blue background. A white dot is placed in the central part of the map, with the word 'Saedinenie' written in white text next to it.

• **Saedinenie**

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