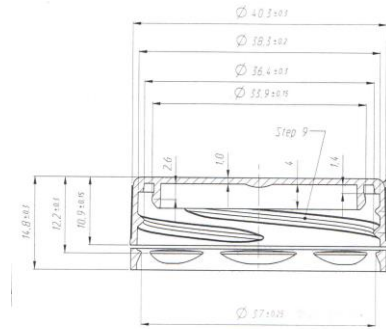


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The closures are produced for bottling of still liquids and beverages.



1. General technical requirements.

Материал	Polyethylene HDPE
Standard neck	Ø 38/3
Colour	According to the approved sample
Weight (g)	3,10 g ± 0,1g
Engraved logo	According to the approved sample
Closing torque, Lb	10lb ÷ 20 lb
Temper evident tear off strength, Lb	9lb ÷ 17 lb
Dimensions of the closures	
Outer diameter	Ø 40,3±0,3
Height with the temper evident	Ø14,8±0,3
Height without the temper evident	Ø 10,9±0,15
Outer diameter of the sealing ring	Ø 33,9±0,15
Broken bridge of the temper evident	1-acceptable value

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2. Packaging and labelling

2.1 The closures are packed with cardboard boxes with PE bag inside .

2.2 Dimensions: 583/378/411

2.3 Type of the cardboard: 5 layers

2.4 Each cardboard box should be labelled with the following information in English and in Bulgarian:

- Producer, address, telephone;
- Type of the article;
- Logo;
- Color;
- Production date - lot;
- Shift, name (signature of the operator)
- Quantity - number of closures per box

3. Storage:

3.1 Dry place, out of contaminations and direct sunlight.

3.2 Recommended storage temperature of the closures: 5°C ÷ 35°C max

3.4 The closures should be thermal equilibrated with the ambient temperature of the workshop at least 48 hours prior the use (16°C÷25°C) .

3.5 Expiration date: 2 years, upon compliance of the storage conditions

Laboratory
Gotmar