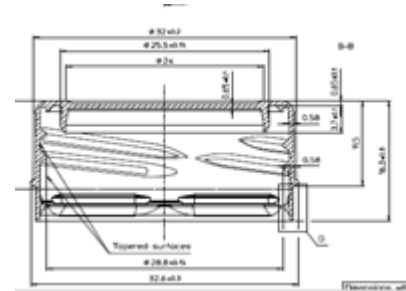


1. Description

Twist off cap with tamper-evident, three step thread 30/25 mm, 120 pins ,16 briges.
The closures are produced for packaging of still drinks and foods.



2. General technical requirements

Material	Polyethylene (HDPE)	
Color	According to the Technological card of the approved sample	Controlled
Print	According to the Technological card of the approved sample.	Controlled
Weight, g	1,7 ± 0.05g	Controlled
Thickness (without logo), mm	0,65 ± 0.1 mm	Not Controlled
Temper evident height, mm	According to the drawing	Not Controlled
Closing torque, Lb	16 - 26 Lb	Controlled
Opening torque	6 - 13 Lb	Controlled
Temper evident tear off strength , Lb	7 - 12 Lb	Controlled
Closure measurements	According to the drawing	Controlled

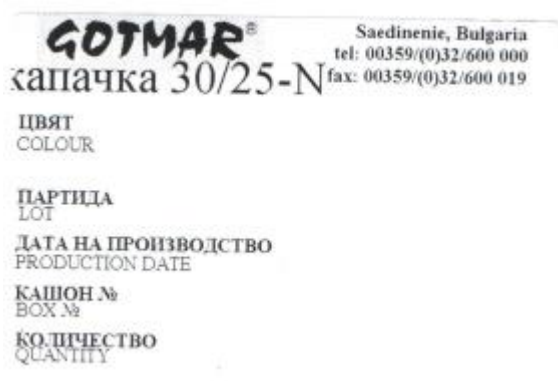
3. Packaging and labelling

The closures are packed with cardboard box, produced corrugated cardboard with PE bag inside.

- 3.1.1 Dimensions of the cardboard box: 590/390/400
- 3.1.2 Type of the cardboard: 5 layers
- 3.1.3 Quantity of closures per cardboard box: 4800pcs.
- 3.1.4 The cardboard boxes should be 25 pcs per pallet
- 3.1.5 Dimensions of the pallet - 1200/1000/2200
- 3.1.6 The ready pallet should be stretched with stretch film

3.2 Each cardboard box should be labelled with the following information:

- GOTMAR, address, e-mail
- Article type
- Closure color
- Type of the logo
- Lot
- Production date – sign from the technician
- Quantity – number of closures per box
- Serial number of the box



4. Storage

4.1 Dry place, out of contaminations and direct sunlight

4.2 Recommended storage temperature of the closures: 5°C ÷ 35°C max

4.3 The closures should be thermal equilibrated with the ambient temperature of the workshop at least 48 hours prior the use (16°C÷25°C) .

Upon occurred change of the recommended limits of the ambient temperature in period more than 10 days, before usage the closures should be with mode „Caution” for the client.

4.4 Maximum storage period from delivery till the use of the closure -12 months.

4.5 Should not be lied more than two pallets one above another.

4.6 The closures are one way product.

Laboratory

“ Gotmar”